

Date: Wednesday, 4/5/2006 3:33:27 PM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
Job Number : 26586
Estimate Number : 11125
P.O. Number : N/A Part Number : D34033
This Issue : 4/5/2006 S.O. No. : N/A Drawing Number : D3403 REV B
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : MACHINED PARTS Drawing Revision : B
Previous Run : 26494 Material : N/A
Due Date : 4/24/2006 Qty: 20 Um: Each
Written By : SEE COMMENT BELOW
Checked & Approved By : 06.04.06
Comment : Est Rev:A 06-03-31 New issue KJ/JLM
Est Rev:B 06-03-07 As per Rev B JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.1833 f(s)/Unit Total: 3.6660 f(s)
Material: AISI 303 SS Bar Ø0.750
(M303R0.750)
Identify for D3403-3
Batch: M100415

06/04/11 20

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA558 & Dwg D3403
Folio Rev: A Dwg Rev: B

2-Deburr

06/04/12 20

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06/04/12 20

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

06/04/12 20

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location:

06/04/12 20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 02/04/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/5/2006 3:33:27 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 26586

Part Number: D34033

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

(Handwritten signature and date 06/04/12)

Job Completion



U Dec 4-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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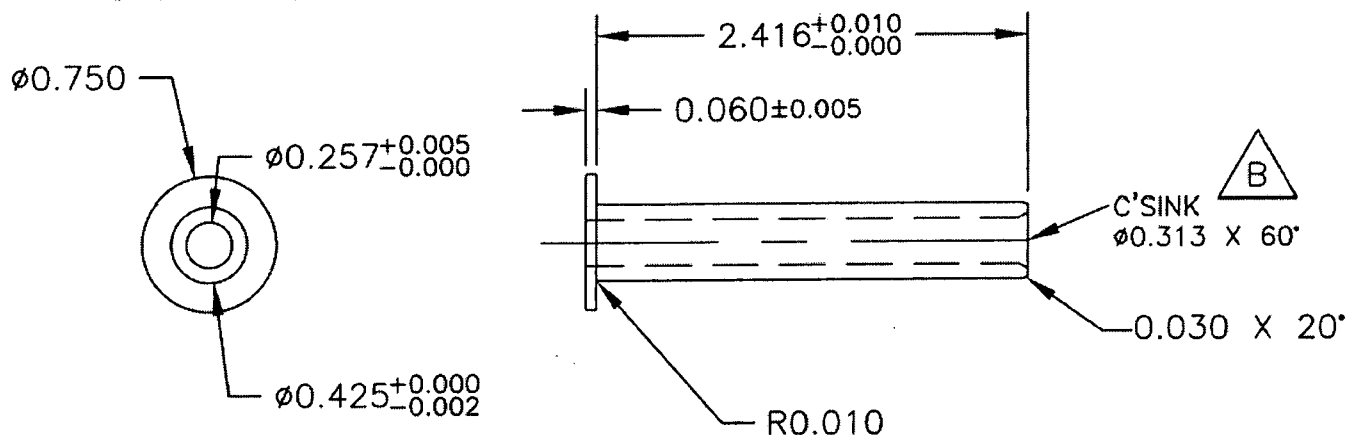
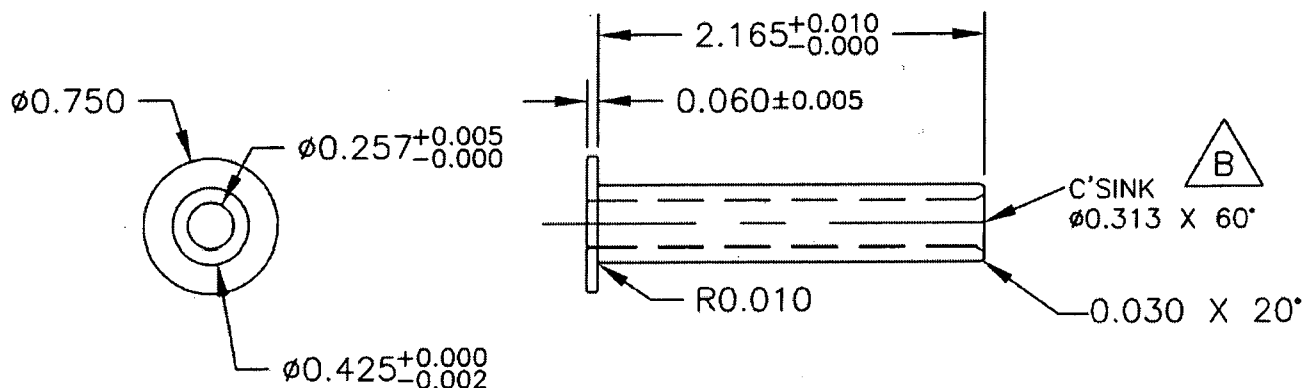
NOTE: Date & initial all entries

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23	TITLE BUSHING		SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED

06.01.23 #

**D3403-1 BUSHING****D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL: $\phi 0.750$ AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26586

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Work Order: 26586

Part Number: D34033

D3403 Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

ideas : by

Audited by:

Prototype Approval:

N/A

Date:

Date:

N/A

Revised: 10/16

Change

Revised by

Approved

new issue

KJ/RP